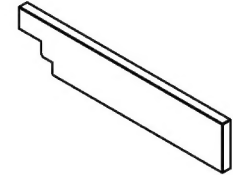
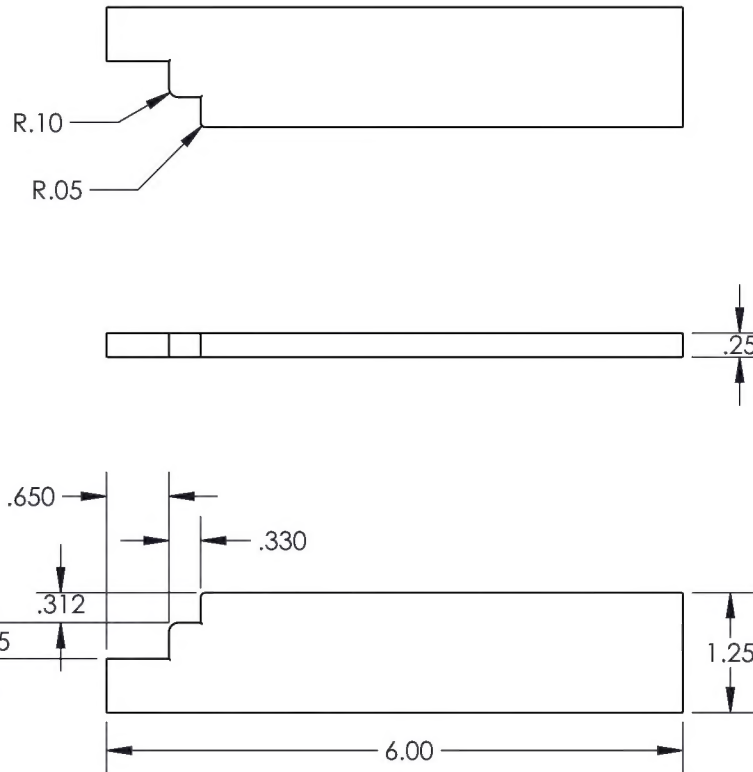


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/23/2016	RJC	JAG



NOTE:
REF. BELL WORKAID FOR LUBRICATION OF TAIL
ROTOR DRIVE COUPLING.

DART AEROSPACE	
TITLE TAIL ROTOR DRIVE COUPLING LUBRICATION WORKAID	
DWG NO.	RBT18028
	REV 1
MAT'L DELRIN/ACETRON GP	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: CLOUGH	.XX ± .01 ANGLES ± 5°
CHECKED: DUERFELDT	.X ± .1 SURFACES = 125°
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	.015 x 45° OR .015R
APPROVED: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 3/23/2016	USED ON MODEL
	BELL 412
	SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	LUBRICATION TOOL	DELIN/ACETRON GP		